



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6500G03031-3G-2

Job Sheet 199019



Part No: RBW6500G03031-3G-2

Job Qty: 2 pcs *lapes ank*

Part Name: Press



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/9/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/21/19 *Nov 2*

Description:

Type: SOLD

Note: DWG RBW6500G03031-3G Rev A IPP Rev. A 19.08.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	NLX 2500SY - 1	2 pcs		10/21/19	1.00	1.60	NLX 2500SY - 1	<i>/</i>
110	QC 2	2 pcs		10/21/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	<i>/</i>
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	



Container No: S224888



Part: RBW6500G03031-3G-2

Job No: 199019

Serial No/Batch: S224888

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 10/21/19

1270 Aberdeen St
Hawkesbury,
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

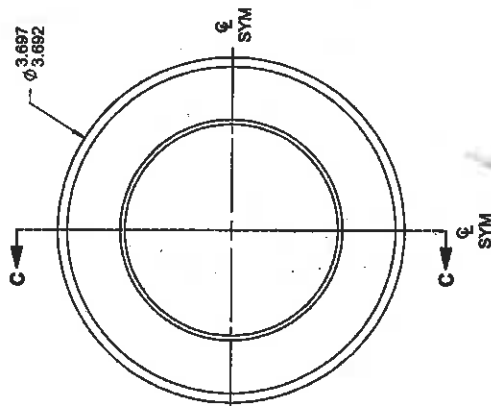
Plex 8/9/19 10:00 AM Dart.lajeunesse.marie

120 QC 8	2 pcs	10/21/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	A. 19-10-22
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
125 Outsource - 4 - Anodize	2 pcs	10/21/19		ATG001-VC Groove	2019-10-24
126 Packaging 2-1 - Receive - B4B	2 pcs	10/21/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
127 QC 6	2 pcs	10/21/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	NOV 07 2019 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	2 pcs	10/21/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	

				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				140 QC 21 - SA	2 pcs	10/21/19	0.00 0.00	QC 21 - SA - 21	NOV 12 2019
								QC 21 - SA - 70	64K3
								QC 21 - SA - 53	
				Part Op 100 - 1-Machine as per folio F013 FOLIO REV: AA DWG REV: A 2-Debur Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - (QC8- Inspect parts - second check) 125 - Issue P/O; 44884 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant - Material type; 6061T6 -Certificate of Conformity is required 126 - (Receive & Inspect for Damage & Mat'l Certs) C of C required. 127 - QC6- All purchased or subcontracted products 130 - Identify as per dwg & Stock Location: 140 - QC21- Final Inspection - Work Order Release					
				Job BOM					
				Part / Item	Component Name	Quantity	Operation	Container	
				M6061T6R3.750	6061-T6 Round Bar 3.750"	.5420 ft (.271 ea)	100-NLX 2500SY - 1	5221907	
				Job Allocations					
				Operation	Component Part	Required	Inventory	Allocated	
				100-NLX 2500SY - 1	M6061T6R3.750	1	4	0	
				Part Specifications					
				Specifications could not be found.					

DAS
70
9-89

Plex 8/9/19 10:00 AM Dart.lajeunesse.marie



RBW6500G03031-3G-2 PRESS

- DESIGN ☐ KPT
 DRAWN ☐ KPT
 CHECKED ☐ ZF
 MFG. APPR. ☐ WJ
 APPROVED ☐ WJ
 DATE 2019-07-02
- TOOL PART #
 RBW6500G03031-3G
- TITLE
 BEARING REMOVAL TOOL
- DART AEROSPACE LTD
 HAWKESBURY, ONTARIO, CANADA
- REV. A
 SHEET 3 OF 4
 SCALE
 NTS
- COPYRIGHT © 2019 BY DART AEROSPACE LTD
 THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSES SPECIFIED ONLY. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.

M6061T6R3.750
S221907



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____		DISPOSITION		DEPARTMENT/PROCESS	
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044884



Supplier: GRO002-VG
Group Allied
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvain

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044884

PO Date: 10/24/19

Due Date: 11/1/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-10-28

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
199031	RBW6500G04231-3G-1	RBW6500G04231-3G Rev B	Press -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	6 pcs	0 pcs	6 pcs	\$5.72/pcs	\$34.32	
199019	RBW6500G03031-3G-2	RBW6500G03031-3G Rev A	Press -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	6 pcs	0 pcs	6 pcs	\$8.45/pcs	\$50.70	

NOV 07 2019

DAS 68 9-89

Plex 10/28/19 10:12 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044884



Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	199054	RBW6510G06531-6F-5	RBW6510G06531-6F Rev A	Press -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	6 pcs	0 pcs	6 pcs	\$5.23/pcs	\$31.38
4	199029	RBW6500G03531-3G-2	RBW6500G03531-3G Rev A	Press -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	6 pcs	0 pcs	6 pcs	\$8.62/pcs	\$51.72
5	201858	DSK195	DSK195 Rev A1	Plastisol Dip Sample Block -Issue P/O -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, -Material type 6061T6 -Certificate of Conformity is required	Firmed	-	11/1/19	2 pcs	0 pcs	2 pcs	\$1.95/pcs	\$3.90
6	201852				Firmed	-	11/1/19	2 pcs	0 pcs	2 pcs	\$1.95/pcs	\$3.90
Sub Total:								4	0	4		\$7.80
Grand Total:												\$175.92

Guerra



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044884



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certification
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchase (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/28/19 10:12 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023559-3)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupealtech.com

Bon de Livraison / Packing Slip

023559 - 3

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
05-Nov-2019		Jigar Patel				POHB044884			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
2	RBW6500G03031-3G-2 Rev.A	RBW6500G03031-3G 01-ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT		ANODIZE CH	6	6	0	0	0
5	DSK195 Rev.A1	DSK195 01-ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT		ANODIZE CH	2	2	0	0	0
6	DSK195 Rev.A1	DSK195 01-ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT		ANODIZE CH	2	2	0	0	0

RECEIVED
 NOV 07 2019
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

E-MAIL